

iCV4030EC

The compact desktop CNC machine

- CNC machine ready for mains connection
- low noise thanks to the maintenance-free servomotors
- connection of a fourth axis possible
- ergonomically slim design



iCV 4030EC | The compact desktop CNC machine

The iCV 4030EC is a compact table machine with a tried and tested, optimised chassis design. A practical base table equipped with monitor and integrated keyboard is optionally available. The CNC machine has a modular structure; all control components, including the isel CNC control and the control computer are installed on the rear side so to be easily accessible in the event of service.

All linear axes installed in the machine come from the isel program; they run with linear ball bearings on ground precision steel shafts. Ball screw drives without clearance having various spindle pitches are used as drives. The machine table made of plane-milled T-slot profiles offers a wide range of clamping options for individual workpiece holders and for clamping devices.

The iCV 4030EC is suitable for numerous areas of application and industries; experience has shown that it is preferred for the machining process.

The range is rounded off by a wide range of accessories tailored to your application.

Features

- powerful isel control with maintenance-free servomotors
- reliable linear units with steel ball screws are installed as drives
- easy to use with the height-adjustable display
- network-compatible control PC with WINDOWS
- user-friendly soft-lift hood
- clamping of the workpieces by means of a T-slot plate

Options

- milling spindle from 500W to 1200W
- linear tool changing station
- tool cooling as a cooling, spray, or air version (CoolMin)
- length measuring pushbutton
- vacuum clamping table
- maintenance unit equipped with a valve terminal
- base table equipped with swivelling screen and integrated keyboard
- the base table is used to install the vacuum pump, cooling device and other devices
- automatic hood opening
- safety light curtain

Technical data

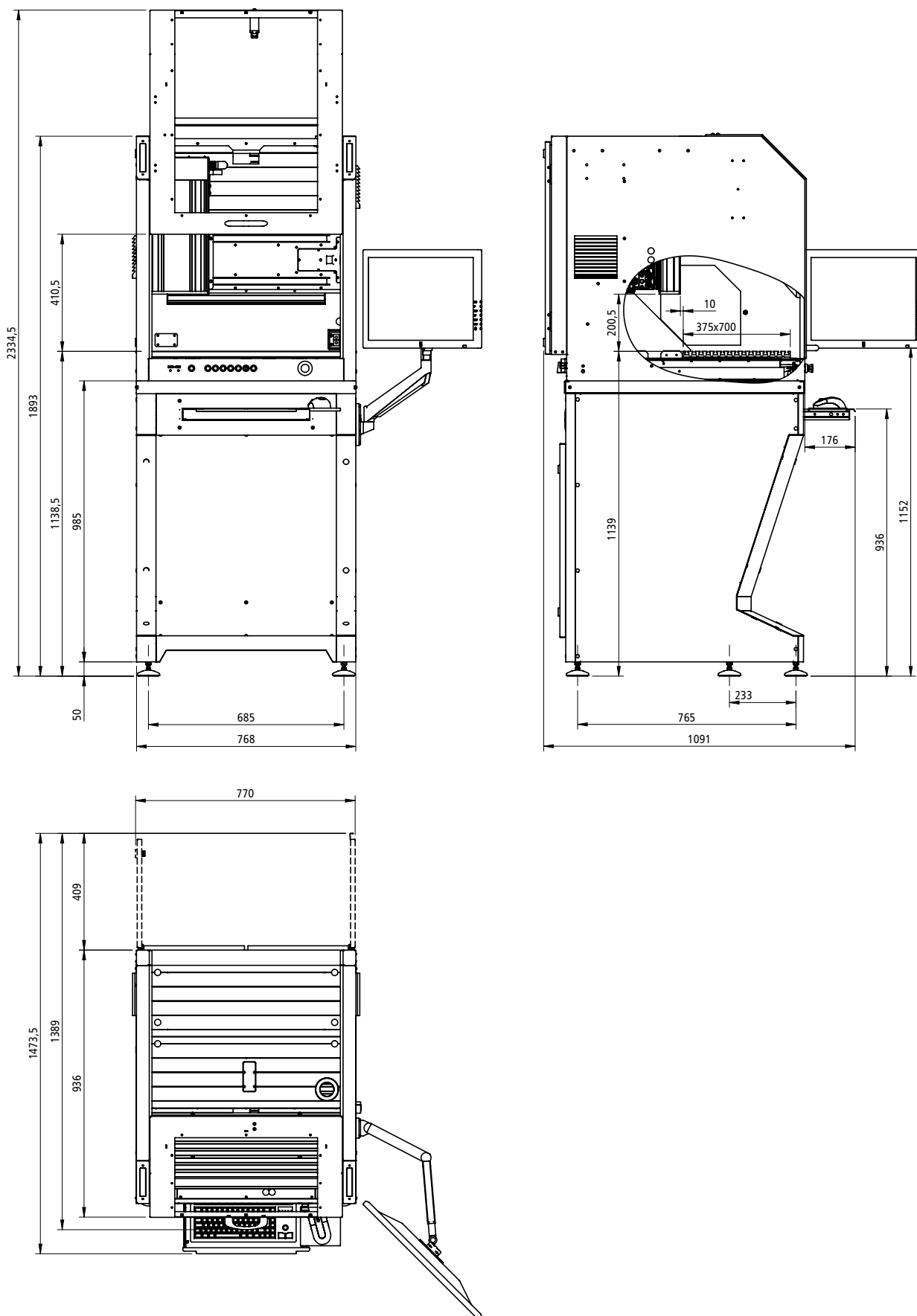
iCV 4030EC

Travel ranges X/Y [mm]	400/300/140
Table clamping area WxD [mm]	700 x 375
Passage* [mm]	200
Dimensions WxDxH [mm]	769 x 836 x 901
Travel speed X/Y/Z	max. 12 m/min.
Drive motors	Servo motors
Drive elements X/Y/Z	Ball screw drives 16x10 / 16x10 / 16x5 mm, set without clearance (optional 16x4 mm in X/Y/Z)
Guides	Linear units equipped with precision steel shafts and recirculating ball slides, set without clearance
Control	CAN controller with 3 drive controllers (expandable to 4), integrated control computer, I/O module, safety circuit with standstill monitoring, power supply 48 V / 1000 W
Operation	Function keys and emergency-stop
Software	WinRemote (optional: ProNC, isy-CAM)
Weight* [kg]	approx. 210 (plus approx. 110 kg base table)
Electrical specifications	230V, 16A

Part No. 280261 0001*

*without installed components on the axes.

iCV4030EC | Dimensional drawing [dimensions in mm]



iCV4030EC | Diverse - expandable - functional



Typical materials

- light and non-ferrous metals
- foam and milled plastics
- wood
- plexiglass
- and many more

Application areas

- model and mold making
- orthopaedic technology
- measurement and testing procedures
- rapid prototyping



Option: vacuum clamping table and linear changer



Pull-out keyboard compartment with fold-out mouse tray

The figure shows the optional keyboard



Base table for iCV 4030EC

- ergonomic design
- rear storage space
- optional: monitor and monitor bracket

Technical specifications subject to change. Katalog... Systeme